

TECHNICAL DATA SHEET RILSAN® KNO

POLYAMIDE 11 PELLET

RILSAN® KNO is a polyamide 11 resin. It is produced from a renewable & sustainable source (castor oil). This natural grade is specially designed for injection molding.

DESIGNATION

PA11

MAIN APPLICATIONS

- Winter Sports - Ski Boots
- Yarn - Monofilament - Growth
- Beauty - Packaging
- Accessories
- Compounding
- Hoses & Tubes
- Auto - Others Injection

DELIVERY FORM

- Pellets

TRANSFORMATION PROCESSES

- Injection Molding

RHEOLOGICAL PROPERTIES

プロパティ	価値	テスト基準
Shrinkage, Parallel (t+24h)	1.1 %	ISO 294-4
Shrinkage, Normal (t+24h)	1.1 %	ISO 294-4

MECHANICAL PROPERTIES

プロパティ	DRY / COND VALUE*	テスト基準
Hardness, Shore D, 15 s	- / 73	ISO 868
Charpy unnotched impact strength, 23°C (73°F)	No Break / No Break	ISO 179 1eU
Charpy unnotched impact strength, -30°C (-22°F)	No Break / -	ISO 179 1eU
Nominal strain at break, 23°C (73°F), 50 mm/min	- / > 50 %	ISO 527-1/-2
Yield strain, 23°C (73°F), 50 mm/min	- / 4 %	ISO 527-1/-2
Yield stress, 23°C (73°F), 50 mm/min	- / 37 MPa	ISO 527-1/-2
Tensile modulus, 23°C (73°F), 1 mm/min	- / 1250 MPa	ISO 527-1/-2
Charpy notched impact strength, 23°C (73°F)	- / 11 kJ/m2	ISO 179 1eA
Charpy notched impact strength, -30°C (-22°F)	- / 13 kJ/m2	ISO 179 1eA
Flexural modulus, 23°C (73°F)	- / 1110 MPa	ISO 178

*DRY: Dry As Molded (DAM) if pellet / Dry if powder.
COND: Conditionned.

THERMAL PROPERTIES

プロパティ	価値	テスト基準
Melting temperature, 10°C/min	189 °C	ISO 11357-1/-3

OTHER PROPERTIES

プロパティ	価値	テスト基準
Bio-based carbon content, Measured	98 %	ASTM D6866
Specific gravity, 23°C (73°F)	1.03 g/cm ³	ISO 1183-1

包装

This grade is delivered dried in sealed packaging ready to be processed. Available packaging:

- 25 kg / 55 lb bags

賞味期限

Two years from the date of delivery, when stored properly (sealed bags, appropriate moisture, UV protection and temperature). For any use above this limit, please refer to our technical services.

PROCESSING CONDITIONS:

- 典型的な溶融温度 (最小 / 推奨 / 最大) - 射出成形: 250°C / 270°C / 290°C (480°F / 520°F / 555°F)
- 典型的な金型温度 - 射出成形: 40-90°C (105-195°F)
- Drying time and temperature: 80-90°C (175-195°F) / 4-6 hours

SPECIAL CHARACTERISTICS

- Bio-based

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